



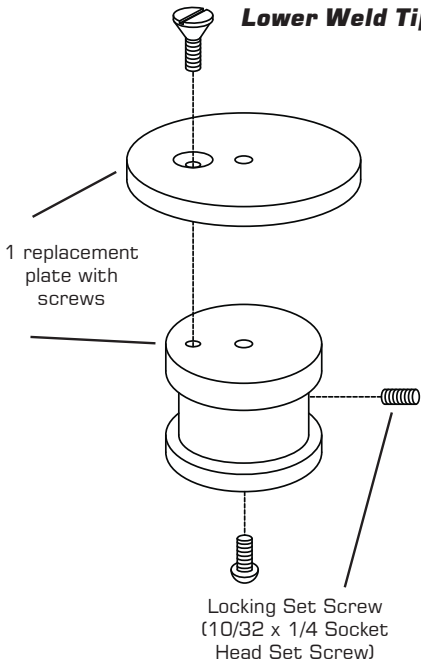
Instructions For:

Lower Replacement Plate Pkg. Item # 17190

contains: 5 replaceable plates, 5 round screws,
5 countersunk screws and 5 locking set screws

For Use On FG, RH & MH

Lower Weld Tip Assembly Item # 17192



Remove old screws from the top, center, and bottom of the weld plate ***(in that order)***. Clean the lower weld tip barrel.

Place the new weld plate on the barrel. Center the plate on the barrel and fasten with a round head screw from the bottom of the barrel up into the lower weld plate. Leave the tip loose and insert a small countersunk screw through the top of the plate. Firmly tighten both of the screws and then tighten the set screw into the barrel. Your tip can now be installed.

Please keep the lower tip clean, tight and free of glue. Failure to keep the tip clean can cause arcing and possible damage to the weld control circuit.