# **DuroZone**<sup>®</sup> INSTALLATION INSTRUCTIONS RD SERIES ROUND DAMPER



## INSTALLATION

In flexible round duct

Slip the duct over the ends of the DuroZone section and strap it into place.



### **In rigid round duct** Slip the duct over the DuroZone section and screw it into place.



#### **MOTOR TERMINALS**

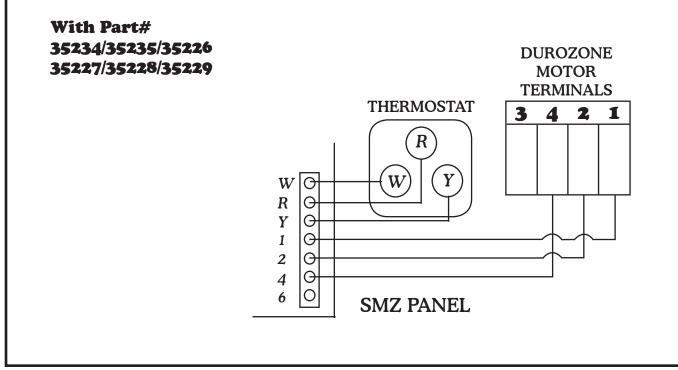
- **1.** Trim 1/4" off the end of the Control Wiring.
- Loosen the screw on the Damper Motor Terminal Strip.
- 3. Insert the trimmed Control Wire.
- 4. Tighten the screw down.

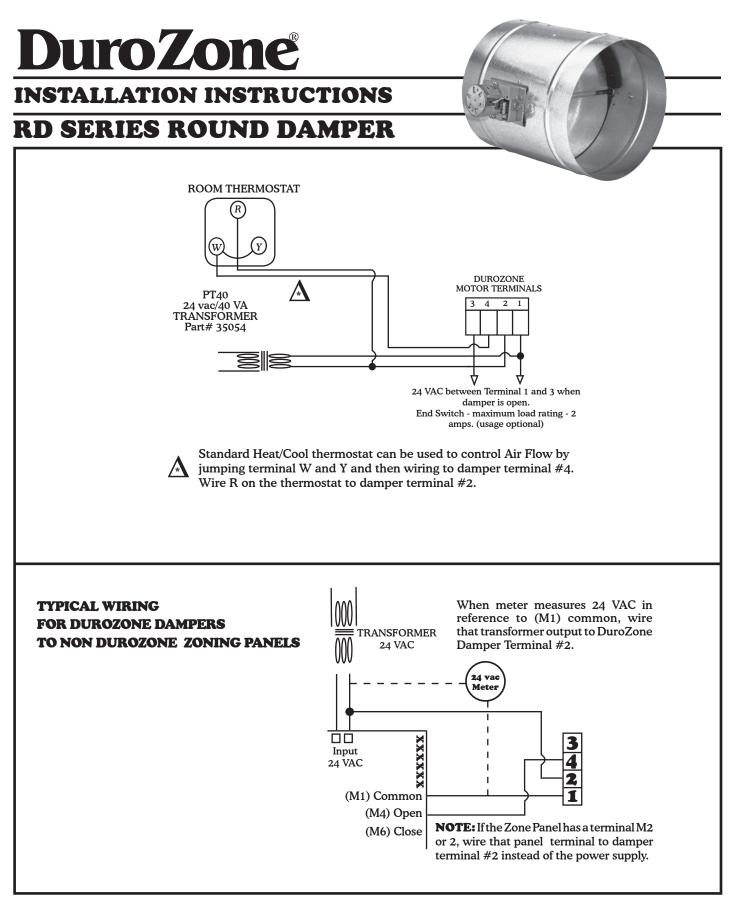
### **MOTOR TERMINAL IDENTIFICATION**

**Terminals 1 & 2:** 24 volt input. **Terminals 4 & 2:** Thermostat Connections - Closing 4 & 2 will open the damper. Opening 4 & 2 will close the damper. **Terminal 3:** End switch - Connecting an equipment relay across 1 & 3 of the damper motor will activate the relay when the damper is open.

## **LED Indicator**

Bi-Color LED indicates Red when damper is closed and Green when damper is open.





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#### ALL DUROZONE DAMPERS FEATURE:

• 5 year limited warranty • Controlled bypass • Maintenance free operation • Quick install mounting clips (except Round Dampers) • 100% factory testing • Screwless terminals • Custom dampers and special controls are available on request.